



Pull stud Mori-Seiki, sealed, form A, with bore \varnothing 7 mm, suitable for steep tapers: 40



Order data

Order number	308625 40
GTIN	4045197485878
Item class	32Z

Description

Description:

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

Application:

- For tools with taper shanks see also **DIN 69871** and **JIS B 6339 (MAS-BT)**.
- In machining centres (machines with automatic tool changers).
- In NC machines (machines without automatic tool changers).

Note:

Sealed – with O-ring.

When installing the pull stud, cheque the correct tightening torque.

ISO 7388-3 meets the old standard **DIN 69872**.

Technical description

maximum tightening torque	50 Nm
suitable for steep tapers	40
Angle A	15 degrees
L ₁	26 mm
Thread M	M16
suitable for taper arbors with colour code	SK 40

Collar Ø D	23 mm
Head Ø D ₁	19 mm
Overall length L	54 mm
Width across flats	19 mm
Hole characteristics	with bore Ø 7 mm
Pull stud standard	ISO 7388-3
Type of product	Pull Stud

Accessories

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
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