

Garant**Pull stud Form B, with bore, suitable for steep tapers: 40****Order data**

Order number	308640 40
GTIN	4045197150967
Item class	31Z

Description**Description:**

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

Application:

- **For tools with taper shanks see also DIN 69871 and JIS B 6339 (MAS-BT).**
- **In machining centres (machines with automatic tool changers).**
- **In NC machines (machines without automatic tool changers).**

Note:

Look in the eShop – you will find the right clamping wrench and width for every job.
When installing the pull stud, cheque the correct tightening torque.

Technical description

Thread M	M16
Overall length L	44.5 mm
L ₁	16.25 mm
Collar Ø D	22.5 mm
maximum tightening torque	50 Nm
Head Ø D ₁	18.95 mm
suitable for steep tapers	40

suitable for taper arbors with colour code	SK 40
Hole characteristics	with bore
Pull stud standard	ISO 7388
Type of product	Pull Stud

Accessories

Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
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