



Pull stud sealed, form B, with bore, suitable for steep tapers: 50



Order data

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| Order number | 308650 50 |
| GTIN | 4045197150998 |
| Item class | 32Z |

Description

Description:

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

Application:

- For tools with taper shanks see also DIN 69871 and JIS B 6339 (MAS-BT).
- In machining centres (machines with automatic tool changers).
- In NC machines (machines without automatic tool changers).

Note:

Sealed – with O-ring.

Look in the eShop – you will find the right clamping wrench and width for every job. When installing the pull stud, cheque the correct tightening torque.

Technical description

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| Head $\varnothing D_1$ | 29.1 mm |
| suitable for taper arbors with colour code | SK 50 |
| Overall length L | 65.5 mm |
| maximum tightening torque | 150 Nm |
| L_1 | 25.55 mm |
| Thread M | M24 |

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|---------------------------|-----------|
| Collar Ø D | 36 mm |
| suitable for steep tapers | 50 |
| Width across flats | 30 mm |
| Hole characteristics | with bore |
| Pull stud standard | ISO 7388 |
| Type of product | Pull Stud |

Accessories

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| Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50 | 308825 50 |
| Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50 | 308820 50 |
| Wrench for pull studsISO 7388 suitable for ISO taper size 50 | 308830 50 |