



Tap extension with internal cooling, Type: 1



Order data

Order number	338450 1
GTIN	4045197603401
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

for square K_1	2.1 mm
Extension $\varnothing D_3$	6 mm
Extension L_2	60 mm
for thread shank $\varnothing d_2$	2.8 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M4
Extension K_2	4.9 mm
Extension $\varnothing D_4$	6.1 mm
for thread nominal $\varnothing d_1$ DIN 371	M2 – M2.6

for clamping length l_1	22 mm
Extension L_3	130 mm
Type of product	Extension