



## Tap extension with internal cooling, Type: 2



### Order data

Order number	338450 2
GTIN	4045197603432
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### Technical description

for thread nominal $\varnothing d_1$ DIN 374/376	M4.5 – M5
Extension $\varnothing D_3$	6 mm
for square $K_1$	2.7 mm
for thread shank $\varnothing d_2$	3.5 mm
Extension $L_2$	60 mm
Extension $L_3$	130 mm
Extension $K_2$	4.9 mm
Extension $\varnothing D_4$	7.5 mm

for clamping length $l_1$	23 mm
for thread nominal $\varnothing d_1$ DIN 371	M3
Type of product	Extension