



Tap extension with internal cooling, Type: 12



Order data

Order number	338450 12
GTIN	4045197603685
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

Extension L ₃	200 mm
Extension Ø D ₄	22 mm
Extension L ₂	90 mm
for square K ₁	12 mm
Extension K ₂	12 mm
for thread nominal Ø d ₁ DIN 374/376	M20
Extension Ø D ₃	16 mm
for clamping length l ₁	41 mm

for thread shank $\varnothing d_2$	16 mm
Type of product	Extension