

SWISS TOOLS

Lever-lock boring bar left-hand, PSC, Shank Ø / insert size – A dimension: 63/15-140mm



Order data

Order number	320406 63/15-140
GTIN	2050001715173
Item class	36D

Description

Note:

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No. 320610 – 320626 can be found in the spare parts list.
PSC clamping stud on request.

Technical description

Minimum pre-drill Ø D ₁ min	50 mm
suitable indexable insert	DN.. 1506..
Spare part	P05
Insert size	15
Overhang dimension A	140 mm
Axis tip distance f	27 mm
Shank Ø	63 mm
Usable length L _N	118 mm
Adapter	PSC
Application type	left-hand
Arbor standard	ISO 26623-1
Through-coolant	yes

Setting angle κ	107.5 degrees
Type of product	boring bar holder