



Tap extension with internal cooling, Type: 3



Order data

Order number	338450 3
GTIN	4045197603463
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

for thread shank $\varnothing d_2$	4.5 mm
for square K_1	3.4 mm
Extension $\varnothing D_3$	6 mm
for thread nominal $\varnothing d_1$ DIN 371	M4
Extension $\varnothing D_4$	8.4 mm
Extension K_2	4.9 mm
Extension L_3	130 mm
for clamping length l_1	23 mm

for thread nominal \varnothing d ₁ DIN 374/376	M6
Extension L ₂	60 mm
Type of product	Extension