

SWISS TOOLS

## Lever-lock boring bar left-hand, PSC, Shank $\varnothing$ / insert size – A dimension: 63/15-180mm



### Order data

Order number	320406 63/15-180
GTIN	2050001715180
Item class	36D

### Description

#### Note:

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No. 320610 – 320626 can be found in the spare parts list.  
PSC clamping stud on request.

### Technical description

suitable indexable insert	DN.. 1506..
Axis tip distance f	27 mm
Overhang dimension A	180 mm
Spare part	P05
Minimum pre-drill $\varnothing D_1$ min	50 mm
Insert size	15
Shank $\varnothing$	63 mm
Usable length $L_N$	158 mm
Adapter	PSC
Application type	left-hand
Arbor standard	ISO 26623-1
Through-coolant	yes

Setting angle $\kappa$	107.5 degrees
Type of product	boring bar holder