



## Tap extension with internal cooling, Type: 4L



### Order data

|              |               |
|--------------|---------------|
| Order number | 338450 4L     |
| GTIN         | 4045197603500 |
| Item class   | 32H           |

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### Technical description

|   |           |
|---|-----------|
| Extension K <sub>2</sub>                                    | 5.5 mm    |
| for square K <sub>1</sub>                                   | 4.9 mm    |
| Extension L <sub>2</sub>                                    | 70 mm     |
| for thread nominal $\varnothing$ d <sub>1</sub> DIN 374/376 | M8        |
| for thread shank $\varnothing$ d <sub>2</sub>               | 6 mm      |
| for thread nominal $\varnothing$ d <sub>1</sub> DIN 371     | M4.5 – M6 |
| for clamping length l <sub>1</sub>                          | 26 mm     |
| Extension L <sub>3</sub>                                    | 230 mm    |

|                             |           |
|-----------------------------|-----------|
| Extension $\varnothing D_3$ | 7 mm      |
| Extension $\varnothing D_4$ | 12.1 mm   |
| Type of product             | Extension |