



Tap extension, Type: 6L



Order data

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| Order number | 338400 6L |
| GTIN | 4045197336705 |
| Item class | 32H |

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

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| for thread nominal $\varnothing d_1$ DIN 374/376 | M11 |
| for thread shank $\varnothing d_2$ | 8 mm |
| Extension L_3 | 230 mm |
| Extension $\varnothing D_3$ | 8 mm |
| Extension K_2 | 6.2 mm |
| Extension $\varnothing D_4$ | 13 mm |
| for thread nominal $\varnothing d_1$ DIN 371 | M8 |
| Extension L_2 | 80 mm |
| for square K_1 | 6.2 mm |

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|---------------------------|-----------|
| for clamping length l_1 | 30 mm |
| Type of product | Extension |