



OZ collet chuck Form ADB, BT 40 A = 70, Clamping range: 2-16 mm



Order data

Order number	302880 2-16
GTIN	
Item class	36E

Description

Version:

External and internal taper ground.

Ball-bearing power-clamping nut for higher holding force and improved radial run-out.

Application:

For clamping tools with plain shank in collets to **ISO 10897**.

Supplied with:

OZ clamping nut.

Optional extras:

Pull studs (PS) No. 308760 – 308806, PS wrench No. 308820; 308835, OZ collets No. 309540 – 309565, Hook spanner No. 628400.

Machining strategy: HSC

Overhang dimension A: 70 mm

External Ø D: 43 mm

Spare clamping nut No. 309670: 2 - 16

Suitable C-hook (pin) spanner No. 628400: 40/42

Technical description

Suitable C-hook (pin) spanner No. 628400	40/42
Spare clamping nut No. 309670	2 - 16
Overhang dimension A	70 mm
Clamping range	2 - 16 mm

External Ø D	43 mm
Adapter	BT 40 A = 70
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Collet chuck

Accessories

OZ collet for chuck Nominal clamping Ø d 6 mm	309540 6
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
OZ collet for chuck Nominal clamping Ø d 9 mm	309540 9
OZ collet for chuck Nominal clamping Ø d 8 mm	309540 8
C-hook (pin) spanner with square pin for external nut Ø 40/42 mm	628400 40/42
Pull stud sealed, form B suitable for steep tapers 40	308620 40
OZ collet for chuck Nominal clamping Ø d 16 mm	309540 16
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
	308630 40

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40

OZ collet for chuck Nominal clamping Ø d 14 mm	309540 14
OZ collet for chuck Nominal clamping Ø d 12 mm	309540 12
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
OZ collet for chuck Nominal clamping Ø d 10 mm	309540 10
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
OZ collet for chuck Nominal clamping Ø d 5 mm	309540 5
Special pull stud with internal thread suitable for steep tapers 40	308740 40
OZ collet for chuck Nominal clamping Ø d 11 mm	309540 11
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud sealed suitable for steep tapers 40	308635 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
OZ collet for chuck Nominal clamping Ø d 4 mm	309540 4
OZ collet for chuck Nominal clamping Ø d 13 mm	309540 13
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud Form B suitable for steep tapers 40	308640 40
OZ collet for chuck Nominal clamping Ø d 15 mm	309540 15

Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
OZ collet for chuck Nominal clamping Ø d 7 mm	309540 7
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40