



## OZ collet chuck Form ADB, BT 40 A = 70, Clamping range: 2-25 mm



### Order data

Order number	302880 2-25
GTIN	4250122612087
Item class	36E

### Description

#### Version:

External and internal taper ground.

Ball-bearing power-clamping nut for higher holding force and improved radial run-out.

#### Application:

For clamping tools with plain shank in collets to **ISO 10897**.

#### Supplied with:

OZ clamping nut.

#### Optional extras:

Pull studs (PS) No. 308760 – 308806, PS wrench No. 308820; 308835, OZ collets No. 309540 – 309565, Hook spanner No. 628400.

Machining strategy: HSC

Overhang dimension A: 70 mm

External Ø D: 60 mm

Spare clamping nut No. 309670: 2 - 25

Suitable C-hook (pin) spanner No. 628400: 58/62

### Technical description

Spare clamping nut No. 309670	2 - 25
Suitable C-hook (pin) spanner No. 628400	58/62
Overhang dimension A	70 mm
Clamping range	2 - 25 mm

External Ø D	60 mm
Adapter	BT 40 A = 70
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Collet chuck

## Accessories

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40

Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud sealed suitable for steep tapers 40	308635 40
C-hook (pin) spanner with square pin for external nut Ø 58/62 mm	628400 58/62
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Pull stud Form A suitable for steep tapers 40	308600 40