



## Lightweight revolving lathe centre, Morse taper: 3



### Order data

Order number	320675 3
GTIN	5907412202754
Item class	36C

### Description

#### Version:

- **Point angle 60°.**
- **Lightweight version, maintenance-free.**

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Application:

For roughing and precision turning on lathes.

Body Ø D: 50 mm

Overall length L: 151 mm

Reach B: 70 mm

largest centre point Ø 60° A: 22 mm

maximum radial run-out: 0.005 mm

Centre point length C: 27.5 mm

### Technical description

for workpiece weight	400 kg
maximum radial run-out	0.005 mm
Morse taper	MT3
Body Ø D	50 mm

Reach B	70 mm
largest centre point $\varnothing$ 60° A	22 mm
maximum speed	6300 min <sup>-1</sup>
Centre point length C	27.5 mm
Overall length L	151 mm
Type of product	Centring drill