



Lightweight revolving lathe centre, Morse taper: 2



Order data

Order number	320650 2
GTIN	4019208000046
Item class	35R

Description

Version:

- **Point angle 60°.**
- **Lightweight version.**
- **Precision roller bearings for high concentricity.**
- **maintenance-free.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

Mainly used for machining small and smallest parts on all types of lathes.

Body Ø D: 32 mm

Reach B: 62 mm

largest centre point Ø 60° A: 15 mm

maximum radial run-out: 0.005 mm

for workpiece weight: 200 kg

Technical description

largest centre point Ø 60° A	15 mm
Morse taper	MT2
Body Ø D	32 mm
Reach B	62 mm

maximum radial run-out	0.005 mm
for workpiece weight	200 kg
Type of product	Centring drill