



Lightweight revolving lathe centre, Morse taper: 4



Order data

Order number	320675 4
GTIN	5907412202761
Item class	36C

Description

Version:

- **Point angle 60°.**
- **Lightweight version, maintenance-free.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

For roughing and precision turning on lathes.

Body Ø D: 70 mm

Overall length L: 204 mm

Reach B: 101.5 mm

largest centre point Ø 60° A: 32 mm

maximum radial run-out: 0.005 mm

Centre point length C: 40 mm

Technical description

maximum radial run-out	0.005 mm
largest centre point Ø 60° A	32 mm
Morse taper	MT4
maximum speed	3800 min ⁻¹

Centre point length C	40 mm
Body Ø D	70 mm
for workpiece weight	800 kg
Reach B	101.5 mm
Overall length L	204 mm
Type of product	Centring drill