



## Revolving lathe centre 60°, Morse taper: 4



### Order data

Order number	320660 4
GTIN	4019208014258
Item class	35R

### Description

#### Version:

- **Body and live centre hardened.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Point angle 60°.**

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Application:

For all types of lathe, equally suitable for roughing and finish turning.

Body Ø D: 68.5 mm

Reach B: 102.5 mm

largest centre point Ø 60° A: 32 mm

maximum radial run-out: 0.005 mm

for workpiece weight: 800 kg

### Technical description

largest centre point Ø 60° A	32 mm
Body Ø D	68.5 mm

Reach B	102.5 mm
Morse taper	MT4
maximum radial run-out	0.005 mm
for workpiece weight	800 kg
Type of product	Centring drill