



## Lightweight revolving lathe centre, Morse taper: 4



### Order data

Order number	320650 4
GTIN	4019208000169
Item class	35R

### Description

#### Version:

- **Point angle 60°.**
- **Lightweight version.**
- **Precision roller bearings for high concentricity.**
- **maintenance-free.**

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Application:

Mainly used for machining small and smallest parts on all types of lathes.

Body Ø D: 42 mm

Reach B: 75.5 mm

largest centre point Ø 60° A: 20 mm

maximum radial run-out: 0.005 mm

for workpiece weight: 800 kg

### Technical description

Reach B	75.5 mm
for workpiece weight	800 kg
Morse taper	MT4
Body Ø D	42 mm

maximum radial run-out	0.005 mm
largest centre point $\varnothing$ 60° A	20 mm
Type of product	Centring drill