



Lightweight revolving lathe centre, Morse taper: 2



Order data

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| Order number | 320655 2 |
| GTIN | 5907412202709 |
| Item class | 36C |

Description

Version:

- **Point angle 60°.**
- **Lightweight version.**
- **Precision roller bearings for high concentricity.**
- **maintenance-free.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

Mainly used for machining small and smallest parts on all types of lathes.

Body Ø D: 44 mm

Overall length L: 137.5 mm

Reach B: 73 mm

largest centre point Ø 60° A: 24 mm

maximum radial run-out: 0.006 mm

Centre point length C: 26.5 mm

Technical description

| | |
|------------------------|----------|
| Body Ø D | 44 mm |
| Reach B | 73 mm |
| maximum radial run-out | 0.006 mm |

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|--|------------------------|
| Centre point length C | 26.5 mm |
| for workpiece weight | 100 kg |
| largest centre point \varnothing 60° A | 24 mm |
| Morse taper | MT2 |
| maximum speed | 8000 min ⁻¹ |
| Overall length L | 137.5 mm |
| Type of product | Centring drill |