



Lightweight revolving lathe centre, Morse taper: 5



Order data

Order number	320655 5
GTIN	5907412202747
Item class	36C

Description

Version:

- **Point angle 60°.**
- **Lightweight version.**
- **Precision roller bearings for high concentricity.**
- **maintenance-free.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

Mainly used for machining small and smallest parts on all types of lathes.

Body Ø D: 75 mm

Overall length L: 246 mm

Reach B: 116.5 mm

largest centre point Ø 60° A: 50 mm

maximum radial run-out: 0.006 mm

Centre point length C: 55.5 mm

Technical description

maximum speed	4000 min ⁻¹
for workpiece weight	650 kg
Reach B	116.5 mm

Morse taper	MK5
Body Ø D	75 mm
Centre point length C	55.5 mm
maximum radial run-out	0.006 mm
largest centre point Ø 60° A	50 mm
Overall length L	246 mm
Type of product	Centring drill