



Revolving lathe centre 60°, Morse taper: 1



Order data

Order number	320660 1
GTIN	4019208014418
Item class	35R

Description

Version:

- **Body and live centre hardened.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Point angle 60°.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

For all types of lathe, equally suitable for roughing and finish turning.

Body Ø D: 34.5 mm

Reach B: 60.5 mm

largest centre point Ø 60° A: 15 mm

maximum radial run-out: 0.005 mm

for workpiece weight: 100 kg

Technical description

Body Ø D	34.5 mm
largest centre point Ø 60° A	15 mm

Reach B	60.5 mm
Morse taper	MK1
maximum radial run-out	0.005 mm
for workpiece weight	100 kg
Type of product	Centring drill