



Lightweight revolving lathe centre, Morse taper: 5



Order data

Order number	320675 5
GTIN	5907412202730
Item class	36C

Description

Version:

- **Point angle 60°.**
- **Lightweight version, maintenance-free.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

For roughing and precision turning on lathes.

Body Ø D: 90 mm

Overall length L: 257.5 mm

Reach B: 128 mm

largest centre point Ø 60° A: 40 mm

maximum radial run-out: 0.005 mm

Centre point length C: 49.5 mm

Technical description

Morse taper	MK5
maximum radial run-out	0.005 mm
Body Ø D	90 mm
maximum speed	3000 min ⁻¹

for workpiece weight	2000 kg
Reach B	128 mm
Centre point length C	49.5 mm
largest centre point \varnothing 60° A	40 mm
Overall length L	257.5 mm
Type of product	Centring drill