

Garant**CNMM 120408, Grade: HB7120-1**

Order data

Order number	250452 HB7120-1
GTIN	4045197819703
Item class	21G

Description

CNMM 120408 HB7120-1 Grade: HB7120-1
Chip breaker: VR
Cutting depth a_p : 2 - 8 mm
Feed f : 0.4 - 1.2 mm/rev.
Cutting speed v_c main application: 60 - 210 m/min

Technical description

Grade	HB7120-1
Chip breaker	VR
Cutting depth a_p	2 - 8 mm
Cutting speed v_c main application	60 - 210 m/min
Main application	M
Feed f	0.4 - 1.2 mm/rev.
Corner radius	0.8 mm

Cutting conditions	continuous
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning