

Garant
CNMM 120412, Grade: HB7120-1


Order data

Order number	250453 HB7120-1
GTIN	4045197819710
Item class	21G

Description

CNMM 120412 HB7120-1 Grade: HB7120-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 8 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 60 - 210 m/min

Technical description

Cutting depth a_p	2 - 8 mm
Feed f	0.4 - 1.2 mm/rev.
Grade	HB7120-1
Chip breaker	VR
Main application	M
Cutting speed v_c main application	60 - 210 m/min
Corner radius	1.2 mm

Cutting conditions	continuous
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning