

Garant
CNMG 120408, Grade: HB7120-1


Order data

Order number	250158 HB7120-1
GTIN	4045197819628
Item class	21G

Technical description

Main application	M
Cutting conditions	continuous
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 4 mm
Chip breaker	VM
Feed f	0.1 - 0.4 mm/rev.
Grade	HB7120-1
Cutting speed v_c main application	80 - 260 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408

Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning