

**Garant****DNMG 110404, Grade: HB7120-1**

## Order data

Order number	250652 HB7120-1
GTIN	4045197819734
Item class	21G

## Description

DNMG 110404 HB7120-1 Grade: HB7120-1  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.3 - 2 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 90 - 290 m/min

## Technical description

Main application	M
Corner radius	0.4 mm
Cutting depth $a_p$	0.3 - 2 mm
Feed $f$	0.1 - 0.4 mm/rev.
Chip breaker	VS
Cutting speed $v_c$ main application	90 - 290 m/min
Cutting conditions	continuous

Grade	HB7120-1
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 110404
Number of changes/inserts	4
Type of product	Indexable insert for turning