

Garant**DNMG 110408, Grade: HB7120-1**

Order data

Order number	250654 HB7120-1
GTIN	4045197819741
Item class	21G

Description

DNMG 110408 HB7120-1 Grade: HB7120-1
Chip breaker: VS
Cutting depth a_p : 0.3 - 2 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 90 - 290 m/min

Technical description

Main application	M
Grade	HB7120-1
Cutting speed v_c main application	90 - 290 m/min
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.8 mm
Chip breaker	VS

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Type of product	Indexable insert for turning