

Garant**CNMG 160608, Grade: HB7120-1**

Order data

Order number	250334 HB7120-1
GTIN	4045197819680
Item class	21G

Description

CNMG 160608 HB7120-1 Grade: HB7120-1
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 70 - 240 m/min

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	70 - 240 m/min
Corner radius	0.8 mm
Grade	HB7120-1
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.
Chip breaker	VG

Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 160608
Number of changes/inserts	4
Type of product	Indexable insert for turning