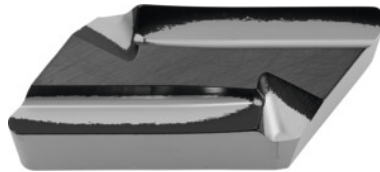


Garant
KNUX 160405R, Grade: HB7120-1

Order data

Order number	251070 HB7120-1
GTIN	4045197819888
Item class	21G

Description

KNUX 160405R HB7120-1 Grade: HB7120-1

Chip breaker: VG

Chip diverter: 3.2 mm

Cutting depth a_p : 1 - 6 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 70 - 240 m/min

Technical description

Chip diverter	3.2 mm
Main application	M
Cutting conditions	continuous
Cutting speed v_c main application	70 - 240 m/min
Chip breaker	VG
Feed f	0.2 - 0.5 mm/rev.
Corner radius	0.5 mm
Cutting depth a_p	1 - 6 mm
Grade	HB7120-1
Finishing/roughing assignment	Roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405R
Type of product	Indexable insert for turning