



Solid lathe centre with carbide insert, Morse taper: 5



Order data

Order number	323600 5
GTIN	4045197296702
Item class	32L

Description

Version:

Point angle 60°, surfaces ground.

Full point with deep inserted **carbide centre**.

The carbide tipped lathe centres are marked with a groove to indicate maximum regrinding allowance.

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Standard:

DIN 806

External Ø D: 44.7 mm

Overall length L: 200 mm

Carbide Ø H: 18 mm

Technical description

Morse taper	5
Carbide Ø H	18 mm
External Ø D	44.7 mm
Overall length L	200 mm
Type of product	Centring drill

