

**Solid lathe centre WS, Morse taper: 1****Order data**

Order number	323400 1
GTIN	4045197296603
Item class	32L

Description**Version:**

Point angle 60°, surfaces ground.
Full point of tool steel, through hardened.

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Standard:**DIN 806**

External Ø D: 12.2 mm
Overall length L: 80 mm

Technical description

External Ø D	12.2 mm
Morse taper	1
Overall length L	80 mm
Type of product	Centring drill