



## Solid half centre with carbide insert, Morse taper: 2



### Order data

Order number	323800 2
GTIN	4045197296726
Item class	32L

### Description

#### Version:

Point angle 60°, surfaces ground.

**Half point** with deep inserted **carbide centre**. This offers particularly good access for the turning tool to the end face of the component.

The carbide tipped lathe centres are marked with a groove to indicate maximum regrinding allowance.

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Standard:

##### DIN 806

External  $\varnothing$  D: 18 mm

Overall length L: 100 mm

Carbide  $\varnothing$  H: 7 mm

Face length  $L_1$ : 30 mm

Face-point distance b: 2 mm

### Technical description

Carbide $\varnothing$ H	7 mm
External $\varnothing$ D	18 mm
Face length $L_1$	30 mm

Face-point distance b	2 mm
Morse taper	2
Overall length L	100 mm
Type of product	Centring drill