

Garant**CNMG 09T304, Grade: HB7140-1****Order data**

Order number	250050 HB7140-1
GTIN	4045197818645
Item class	21G

Description

CNMG 09T304 HB7140-1 Grade: HB7140-1
Chip breaker: VS
Cutting depth a_p : 0.3 - 2.5 mm
Feed f : 0.15 - 0.5 mm/rev.
Cutting speed v_c main application: 70 - 260 m/min

Technical description

Grade	HB7140-1
Corner radius	0.4 mm
Main application	M
Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.15 - 0.5 mm/rev.
Chip breaker	VS

Cutting speed v_c main application	70 - 260 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning