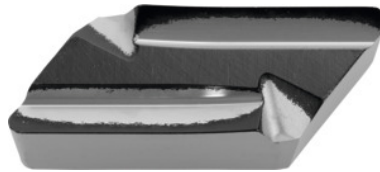


Garant
KNUX 160410R, Grade: HB7140-1

Order data

Order number	251076 HB7140-1
GTIN	4045197820594
Item class	21G

Description

KNUX 160410R HB7140-1 Grade: HB7140-1

Chip breaker: VG

Chip diverter: 3.2 mm

Cutting depth a_p : 1 - 6 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 50 - 210 m/min

Technical description

Chip diverter	3.2 mm
Cutting depth a_p	1 - 6 mm
Grade	HB7140-1
Feed f	0.2 - 0.5 mm/rev.
Corner radius	1 mm
Cutting conditions	slightly interrupted
Chip breaker	VG
Cutting speed v_c main application	50 - 210 m/min
Main application	M
Finishing/roughing assignment	Roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160410R
Type of product	Indexable insert for turning