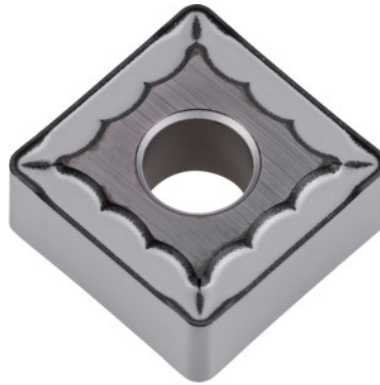


Garant
SNMG 190616, Grade: HB7140-1


Order data

Order number	251336 HB7140-1
GTIN	4045197820709
Item class	21G

Description

SNMG 190616 HB7140-1 Corner radius: 1.6 mm
 Grade: HB7140-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 9 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 50 - 210 m/min

Technical description

Cutting speed v_c main application	50 - 210 m/min
Corner radius	1.6 mm
Chip breaker	VG
Cutting depth a_p	1.5 - 9 mm
Main application	M
Feed f	0.25 - 0.8 mm/rev.

Cutting conditions	slightly interrupted
Grade	HB7140-1
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 190616
Number of changes/inserts	8
Type of product	Indexable insert for turning