

Garant**WNMG 080412, Grade: HB7140-1**

Order data

Order number	252210 HB7140-1
GTIN	4045197820907
Item class	21G

Description

WNMG 080412 HB7140-1 Grade: HB7140-1
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 40 - 180 m/min

Technical description

Cutting conditions	slightly interrupted
Corner radius	1.2 mm
Chip breaker	VG
Cutting speed v_c main application	40 - 180 m/min
Feed f	0.25 - 0.6 mm/rev.
Cutting depth a_p	1.5 - 6 mm
Grade	HB7140-1

Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning