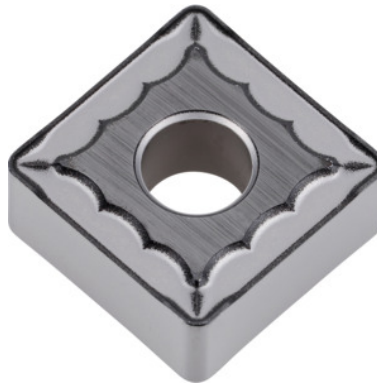


Garant**SNMG 120408, Grade: HB7120-1**

Order data

Order number	251324 HB7120-1
GTIN	4045197819970
Item class	21G

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	70 - 240 m/min
Feed f	0.25 - 0.8 mm/rev.
Grade	HB7120-1
Corner radius	0.8 mm
Main application	M
Chip breaker	VG
Cutting depth a_p	1.5 - 9 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408

Number of changes/inserts	8
Type of product	Indexable insert for turning