

Garant**CC.T 09T308, Grade: HB7120-1**

Order data

Order number	260152 HB7120-1
GTIN	4045197817204
Item class	21G

Description

CC.T 09T308 HB7120-1 Grade: HB7120-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 80 - 260 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VM
Cutting depth a_p	0.2 - 4 mm
Grade	HB7120-1
Corner radius	0.8 mm
Cutting speed v_c main application	80 - 260 m/min

Main application	M
Cutting conditions	continuous
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning