

**Garant****VNMG 160404, Grade: HB7120-1****Order data**

Order number	251732 HB7120-1
GTIN	4045197820075
Item class	21G

**Technical description**

Chip breaker	VS
Cutting speed $v_c$ main application	90 - 290 m/min
Grade	HB7120-1
Corner radius	0.4 mm
Main application	M
Cutting conditions	continuous
Feed $f$	0.05 - 0.4 mm/rev.
Cutting depth $a_p$	0.3 - 2 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404

Number of changes/inserts	4
Type of product	Indexable insert for turning