

**Garant****WNMG 060408, Grade: HB7140-1**

## Order data

|              |                 |
|--------------|-----------------|
| Order number | 251954 HB7140-1 |
| GTIN         | 4045197820815   |
| Item class   | 21G             |

## Description

WNMG 060408 HB7140-1 Grade: HB7140-1

Chip breaker: VS

Cutting depth  $a_p$ : 0.3 - 2 mm

Feed  $f$ : 0.1 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 70 - 260 m/min

## Technical description

|                                      |                      |
|--------------------------------------|----------------------|
| Corner radius                        | 0.8 mm               |
| Grade                                | HB7140-1             |
| Chip breaker                         | VS                   |
| Feed $f$                             | 0.1 - 0.4 mm/rev.    |
| Cutting speed $v_c$ main application | 70 - 260 m/min       |
| Cutting conditions                   | slightly interrupted |
| Cutting depth $a_p$                  | 0.3 - 2 mm           |

|                               |                              |
|-------------------------------|------------------------------|
| Main application              | M                            |
| Finishing/roughing assignment | Finishing                    |
| Tool material                 | Carbide                      |
| ISO code indexable insert     | WNMG 060408                  |
| Number of changes/inserts     | 6                            |
| Type of product               | Indexable insert for turning |