

Garant**SNMG 120404, Grade: HB7140-1****Order data**

Order number	251142 HB7140-1
GTIN	4045197820617
Item class	21G

Description

SNMG 120404 HB7140-1 Corner radius: 0.4 mm
Grade: HB7140-1
Chip breaker: VS
Cutting depth a_p : 0.3 - 2 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 70 - 260 m/min

Technical description

Grade	HB7140-1
Main application	M
Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2 mm
Chip breaker	VS
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.4 mm

Cutting speed v_c main application	70 - 260 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning