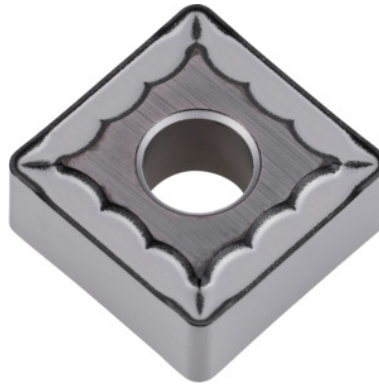


Garant**SNMG 120408, Grade: HB7140-1**

Order data

Order number	251324 HB7140-1
GTIN	4045197820662
Item class	21G

Description

SNMG 120408 HB7140-1 Corner radius: 0.8 mm
Grade: HB7140-1
Chip breaker: VG
Cutting depth a_p : 1.5 - 9 mm
Feed f : 0.25 - 0.8 mm/rev.
Cutting speed v_c main application: 50 - 210 m/min

Technical description

Feed f	0.25 - 0.8 mm/rev.
Cutting speed v_c main application	50 - 210 m/min
Chip breaker	VG
Grade	HB7140-1
Corner radius	0.8 mm
Cutting conditions	slightly interrupted

Cutting depth a_p	1.5 - 9 mm
Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning