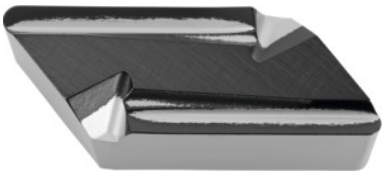
Garant

KNUX 160410L, Grade: HB7140-1



Order data

Order number	251038 HB7140-1
GTIN	4045197820563
Item class	21G

Description

KNUX 160410L HB7140-1 Grade: HB7140-1
Chip breaker: VM
Chip diverter: 2.2 mm
Cutting depth a_p: 0.5 - 5 mm
Feed f: 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 230 m/min

Technical description

Main application	M
Feed f	0.2 - 0.5 mm/rev.
Chip diverter	2.2 mm
Cutting speed v_c main application	60 - 230 m/min
Chip breaker	VM
Corner radius	1 mm
Cutting depth a_p	0.5 - 5 mm
Cutting conditions	slightly interrupted
Grade	HB7140-1
Finishing/roughing assignment	Semi-roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160410L
Type of product	Indexable insert for turning