

Garant
WNMG 080404, Grade: HB7140-1


Order data

Order number	251962 HB7140-1
GTIN	4045197820822
Item class	21G

Description

WNMG 080404 HB7140-1 Grade: HB7140-1

Chip breaker: VS

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 70 - 260 m/min

Technical description

Main application	M
Cutting conditions	slightly interrupted
Chip breaker	VS
Cutting speed v_c main application	70 - 260 m/min
Feed f	0.1 - 0.4 mm/rev.
Grade	HB7140-1
Cutting depth a_p	0.3 - 2 mm

Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning