

Garant**VNMG 160408, Grade: HB7120-1**

Order data

Order number	251734 HB7120-1
GTIN	4045197820082
Item class	21G

Description

VNMG 160408 HB7120-1 Grade: HB7120-1
Chip breaker: VS
Cutting depth a_p : 0.3 - 2 mm
Feed f : 0.05 - 0.4 mm/rev.
Cutting speed v_c main application: 90 - 290 m/min

Technical description

Main application	M
Cutting conditions	continuous
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.8 mm
Feed f	0.05 - 0.4 mm/rev.
Chip breaker	VS
Grade	HB7120-1

Cutting speed v_c main application	90 - 290 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning