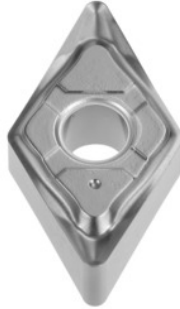


Garant
DNMG 110408, Grade: HB7140-1


Order data

| | |
|--------------|-----------------|
| Order number | 250754 HB7140-1 |
| GTIN | 4045197820495 |
| Item class | 21G |

Description

DN.G 110408 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting speed v_c main application | 60 - 230 m/min |
| Cutting conditions | slightly interrupted |
| Chip breaker | VM |
| Cutting depth a_p | 0.5 - 5 mm |
| Main application | M |
| Grade | HB7140-1 |

| | |
|-------------------------------|------------------------------------|
| Corner radius | 0.8 mm |
| Feed f | 0.2 - 0.5 mm/rev. |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| ISO code indexable insert | DNMG 110408 |
| Number of changes/inserts | 4 |
| Tolerance | M |
| Type of product | Indexable insert for turning |