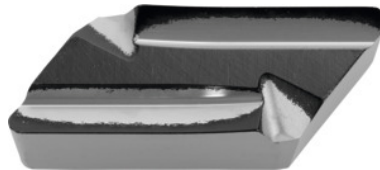


Garant
KNUX 160405R, Grade: HB7140-1

Order data

Order number	251070 HB7140-1
GTIN	4045197820570
Item class	21G

Description

KNUX 160405R HB7140-1 Grade: HB7140-1
 Chip breaker: VG
 Chip diverter: 3.2 mm
 Cutting depth a_p : 1 - 6 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 210 m/min

Technical description

Main application	M
Corner radius	0.5 mm
Feed f	0.2 - 0.5 mm/rev.
Chip breaker	VG
Grade	HB7140-1
Chip diverter	3.2 mm
Cutting speed v_c main application	50 - 210 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	1 - 6 mm
Finishing/roughing assignment	Roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405R
Type of product	Indexable insert for turning