

**Garant****VNMG 160408, Grade: HB7140-1**

## Order data

Order number	251734 HB7140-1
GTIN	4045197820778
Item class	21G

## Description

VNMG 160408 HB7140-1 Grade: HB7140-1  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.3 - 2 mm  
Feed  $f$ : 0.05 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 260 m/min

## Technical description

Grade	HB7140-1
Feed $f$	0.05 - 0.4 mm/rev.
Corner radius	0.8 mm
Cutting speed $v_c$ main application	70 - 260 m/min
Main application	M
Cutting conditions	slightly interrupted
Chip breaker	VS

Cutting depth $a_p$	0.3 - 2 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning