

**Garant**
**WNMG 080408, Grade: HB7140-1**


## Order data

Order number	251964 HB7140-1
GTIN	4045197820839
Item class	21G

## Description

WNMG 080408 HB7140-1 Grade: HB7140-1

Chip breaker: VS

Cutting depth  $a_p$ : 0.3 - 2 mm

Feed  $f$ : 0.1 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 70 - 260 m/min

## Technical description

Corner radius	0.8 mm
Grade	HB7140-1
Cutting depth $a_p$	0.3 - 2 mm
Cutting speed $v_c$ main application	70 - 260 m/min
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.4 mm/rev.
Chip breaker	VS

Main application	M
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning