

**Garant**
**VNMG 160404, Grade: HB7120-1**


### Order data

Order number	251802 HB7120-1
GTIN	4045197820099
Item class	21G

### Technical description

Cutting conditions	continuous
Grade	HB7120-1
Chip breaker	VM
Feed f	0.1 - 0.5 mm/rev.
Cutting depth $a_p$	0.5 - 4 mm
Main application	M
Corner radius	0.4 mm
Cutting speed $v_c$ main application	80 - 260 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VNMG 160404

Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning